

FIGURE 1
Optimization of Soy Protein and Glycerol Concentration for Film

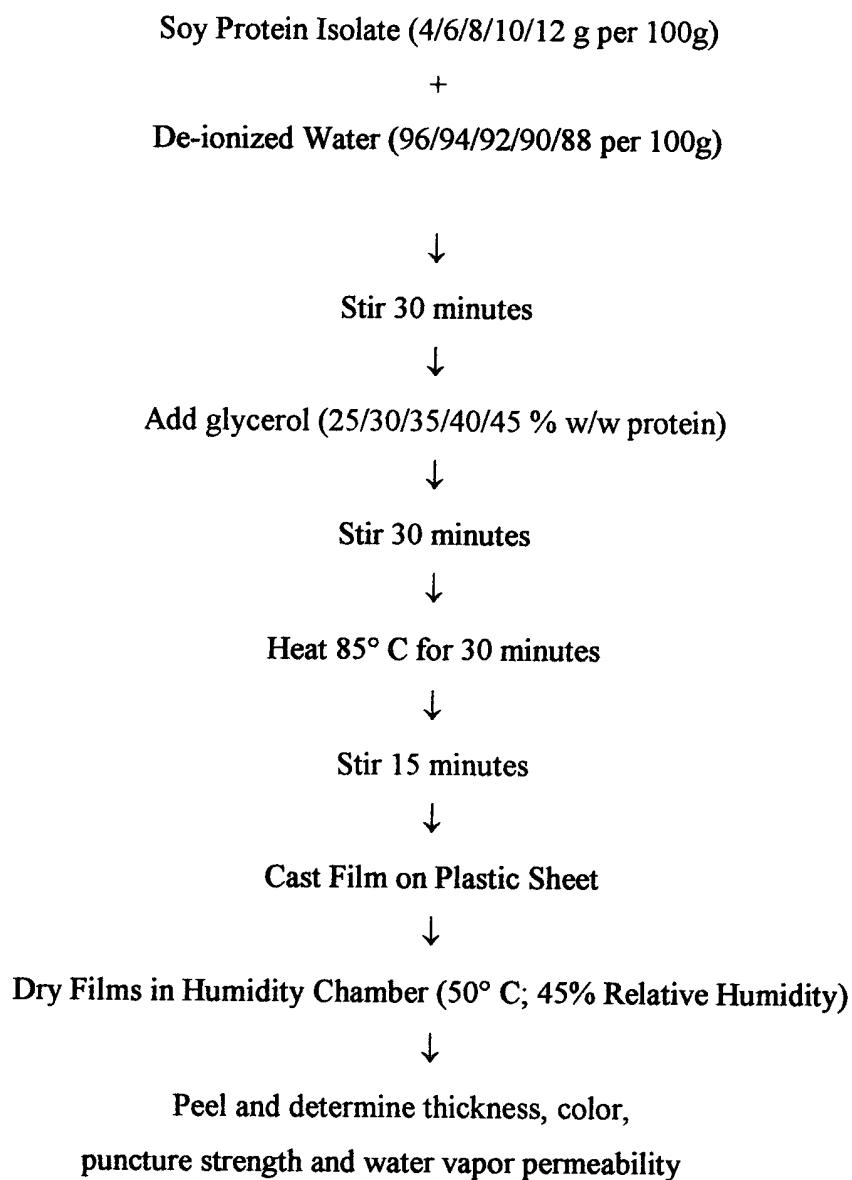


FIGURE 2
Preparation of Soy Protein Film with Organic Acid Incorporation

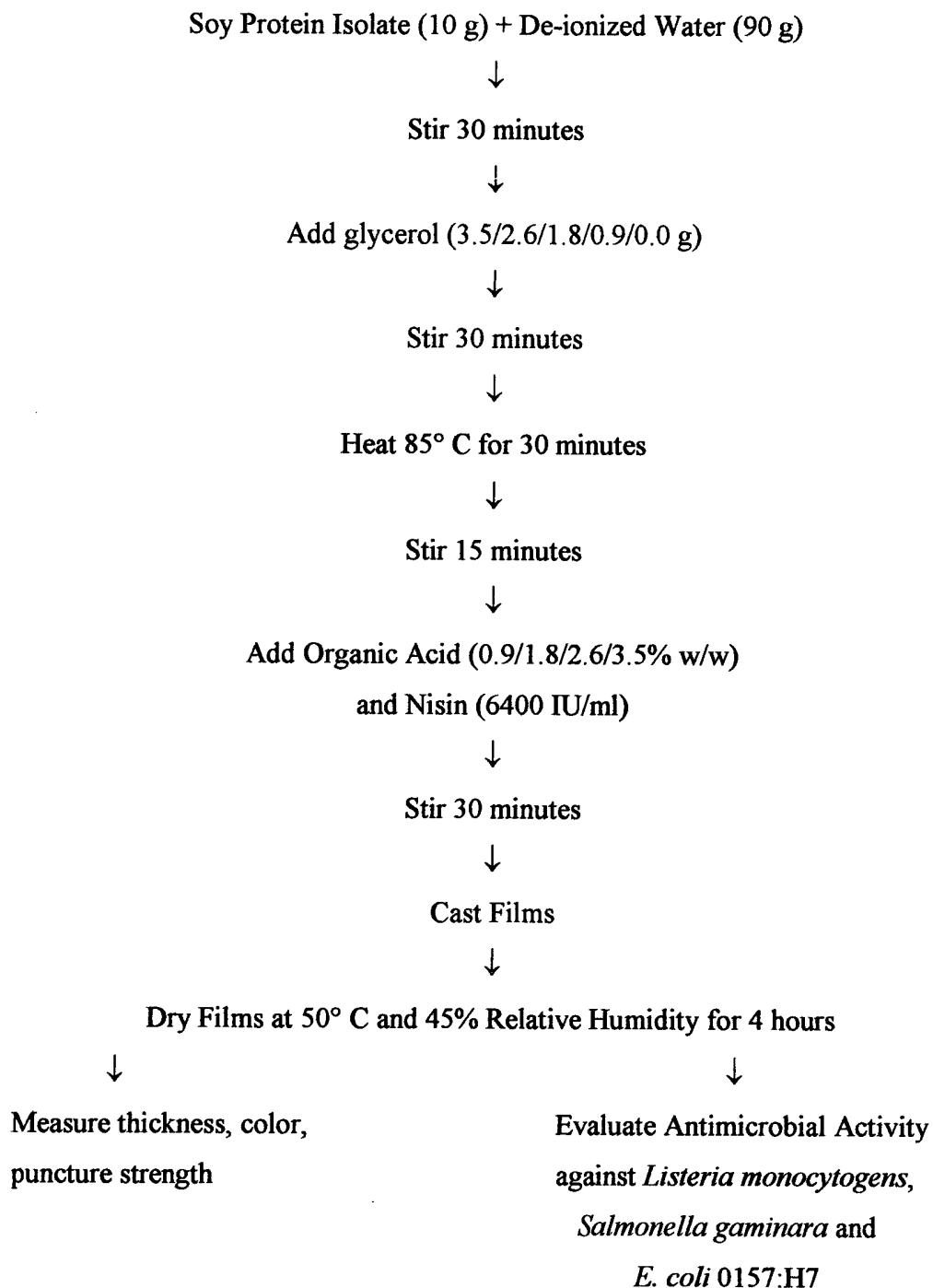
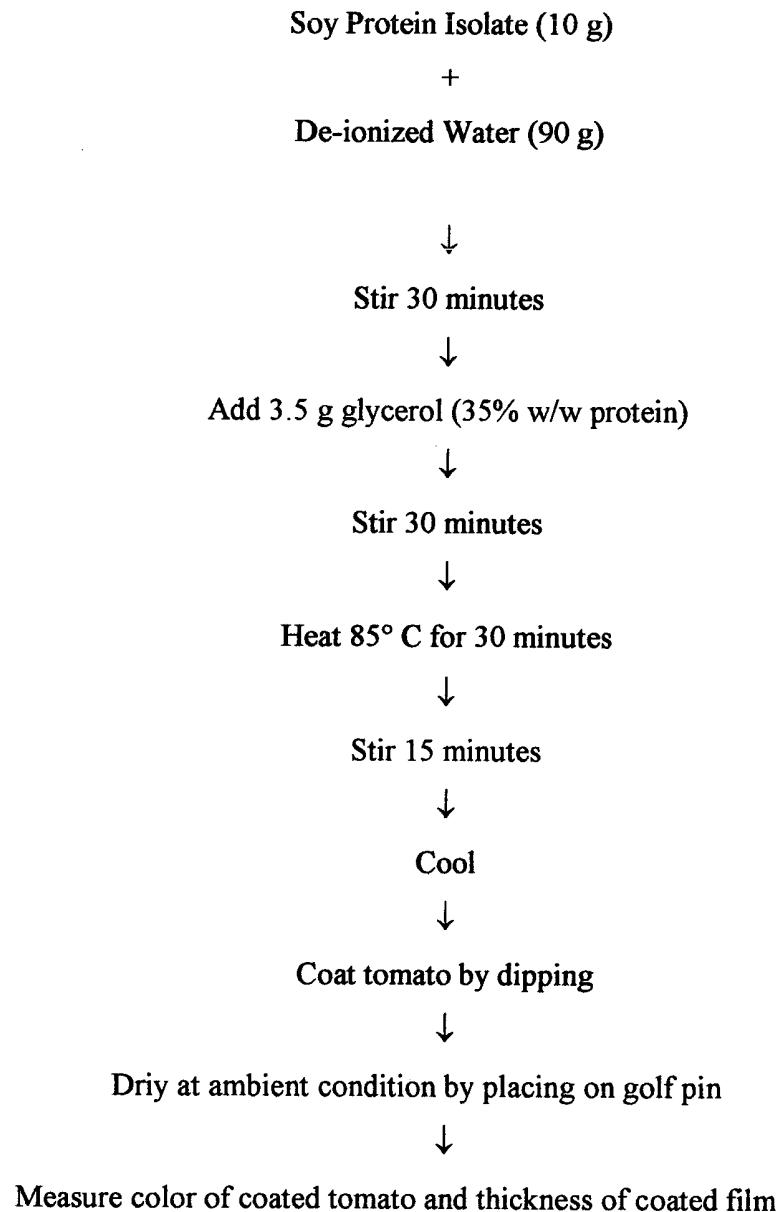


FIGURE 3
Preparation of Soy Protein Coating Solutions



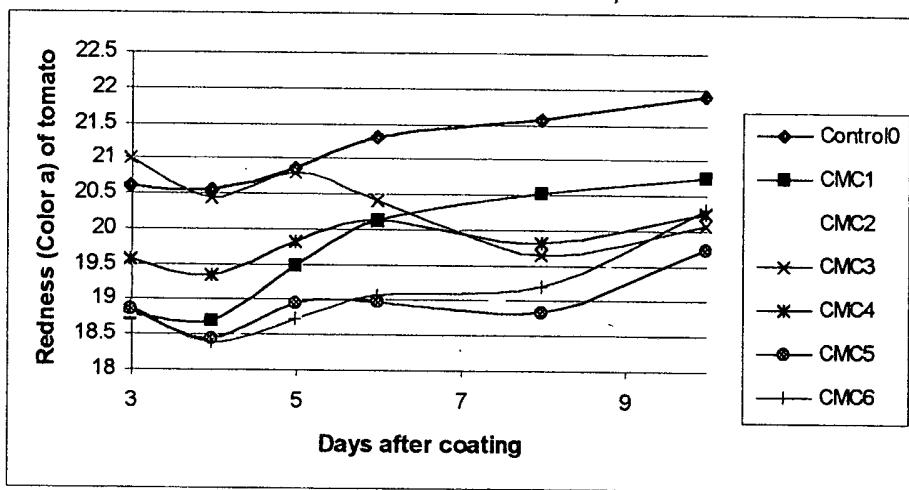


Figure 4

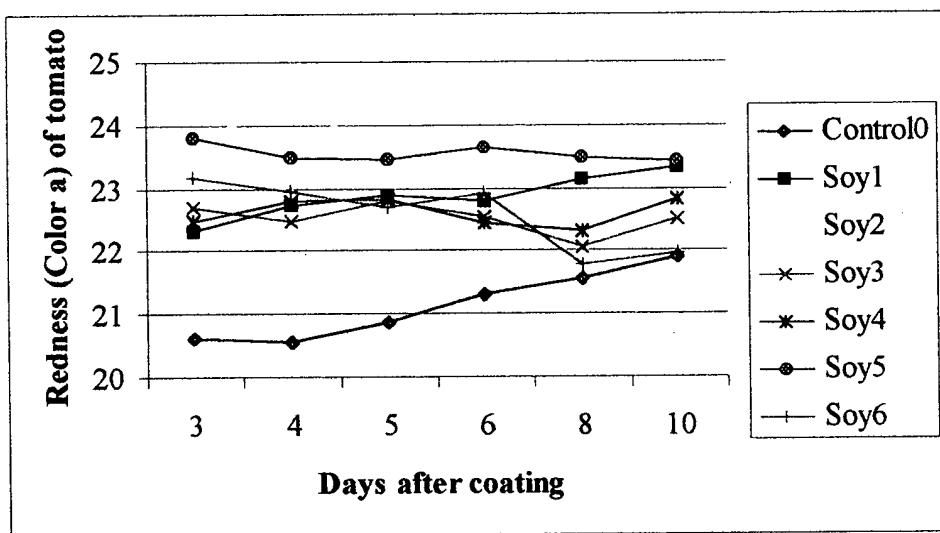


Figure 5

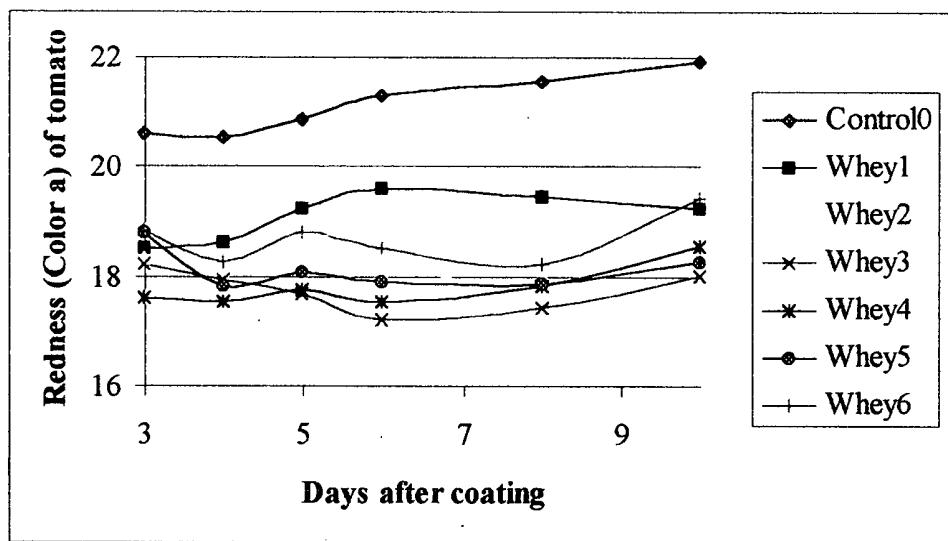


Figure 6

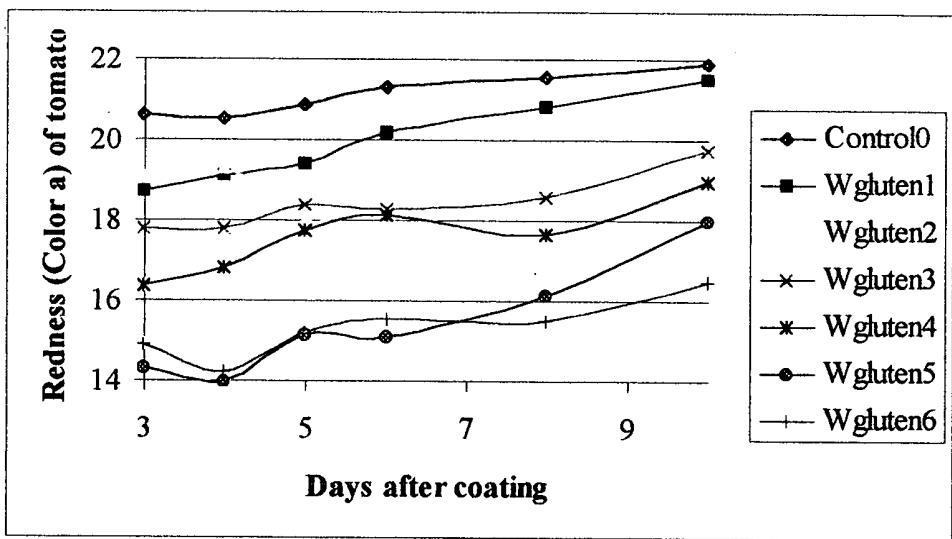


Figure 7